



2019 CATALOGUE

Hard Yakka
A HISTORY OF HARD

Hard Yakka

A HISTORY OF HARD

Legendary status.

It's earned through tough slog, and true grit.

You can't buy it, or fake it.

Here's to the 'all or nothings'.

Here's to the ones that do it once and do it well.

**The straight shooters, the spade is a spade-ers,
authentic to the core.**

**Those with pride in their work and pride
in their achievement.**

**Here's to the heroes – the strong, the tough,
the physical.**

Here's to those that get out what they put in.

**Those that judge others by how hard they've
worked and how well they did it.**

**Here's to the real workers. The sparkie,
the chippie, the plumber, the landscaper,
the labourer, the firie, the wirie, the cop,
and the soldier – all everyday legends.**

The real movers and shakers who make it happen.

We're for you.

The new breed of legends.

**Those that like their work, look good,
and look the part.**

**We're the authentic workwear brand
for the authentic worker.**

We're Hard Yakka.

We're for all legends.

2	OUR BELIEFS
4	ICONS GUIDE
6	HARD YAKKA QUALITY
7	UPF RATINGS
8	TTMC & HI-VISIBILITY
9	BIOMOTION
12	PANTS
18	SHORTS
22	SHIRTS & POLOS
28	OUTERWEAR
32	OVERALLS & DUSTCOATS
42	FOOD INDUSTRY
48	PROTECT SHIELDTEC FR
62	FOOTWEAR
66	FITTING GUIDE
67	ETHICAL COMPLIANCE
67	CONTACT US

**WE BELIEVE IN THE
NEW ZEALAND LEGEND.**

**WE BELIEVE THERE'S
A HERO IN ALL OF US.
WE BELIEVE TOUGHNESS
IS IN ALL OF OUR DNA.
WE BELIEVE IN REAL
WORKERS.**

**THEY WANT TO WORK
HARD AND LOOK GOOD,
WITHOUT LOOKING
LIKE THEY'VE
WORKED TOO HARD
TO GET THERE.**

**WE BELIEVE IN BEING
PROUD OF A JOB**

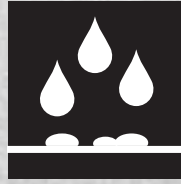
**WELL DONE.
NO SHORT-CUTS.
DOING IT TOUGH,
AND DOING IT RIGHT.
WE BELIEVE IN WORKING
HARD, PLAYING HARD,
AND LAUGHING LOUD.
WE BELIEVE IN
DELIVERING FUNCTIONAL
AND FASHIONABLE
WORKWEAR WITHOUT
COMPROMISE.
WE BELIEVE WE'RE
NEW ZEALAND
FOR WORKWEAR.
HARD YAKKA**

ICONS GUIDE



ANTIMICROBIAL

Minimise bacteria and odours with Hard Yakka's range of garments treated with antimicrobial finish. You'll end the day as fresh as you started.



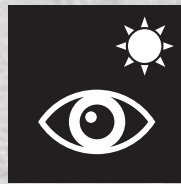
DURABLE WATER REPELLENT

Durable water repellent finish sheds water from the garments surface.



ARTICULATED FIT

Designed with a full range of movement in mind, the Hard Yakka articulated fit features strategically placed darting and engineered seams for the ultimate in comfort.



HI-VISIBILITY DAY

A garment that uses high-visibility materials for daytime use only. The high-visibility material must encircle the upper torso. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day.



COOL FLOW

Engineered ventilation placed in high heat zones to allow air to flow through to the body, improving breathability and keeping the wearer cool and comfortable.



HI-VISIBILITY DAY/NIGHT

For use in day, night, dawn, dusk or in poor weather conditions where there is illumination from headlights. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day/Night.



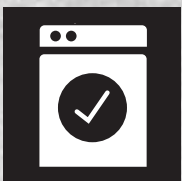
CORDURA®

Cordura® reinforcement offers the ultimate in toughness, standing up to abrasion, tears and scuffs with ease.



HI-VISIBILITY NIGHT

Garments designed for night use using retro reflected light. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night.



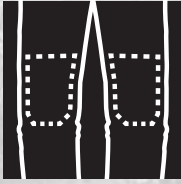
EASY CARE

Washing and ironing are a breeze for garments featuring the Easy Care icon. You'll look smarter for longer with minimal effort when you choose Easy Care.



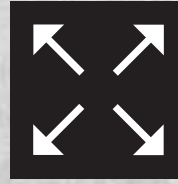
INDUSTRIAL LAUNDRY GRADE "ILG"

Fabric used in this garment is an industrial grade that can be used in commercially available industrial wash equipment listed on garment labeling.



KNEE PAD POCKETS

In built provision for knee pads to be inserted into the pants and held in place.



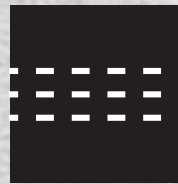
STRETCH

Features stretch for the ultimate in comfort by allowing for a full range of movement, no matter what the task at hand is.



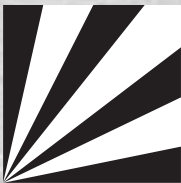
MOISTURE MANAGEMENT

Fabrics designed to keep you dry and comfortable: moisture wicking, quick drying and breathable.



TRIPLE STITCHING

Triple stitching assists with the reinforcement of the garment in stress points to make it extra tough and durable.



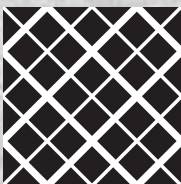
REFLECTEC

Reflective tape used on Hi-Visibility night garments.



TTMC COMPLIANT

Temporary Traffic Management Compliant (TTMC) garments used for working on NZ Roads. Garments meet and exceed the high visibility requirements of AS/NZS 4602.1:2011 D/N.



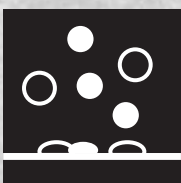
RIPSTOP

Ripstop fabrics have been woven to be highly tear and rip resistant.



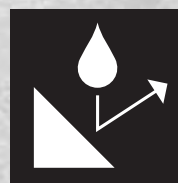
EXCELLENT UPF RATING

An Ultraviolet Protection Factor (UPF) rating for Ultraviolet Radiation transmitted through a fabric onto the skin. Look for garments with a 50+ rating to be assured of excellent protection. Complies with AS/NZS 4399:2017 Sun Protection Clothing Classification.



STAIN REPELLENT

Bionic finish is a stain repellent that keeps your garments looking good for longer.



WATERPROOF

Garments constructed with waterproof fabrics and have been seam sealed to prevent water penetrating the inside of the garment.

HARD YAKKA APPROVED



**TEAR
STRENGTH**



**FLAT ABRASION
STRENGTH**



**SEAM
STRENGTH**



**COLOURFASTNESS
TO WASHING**

QUALITY ALWAYS HAS BEEN AND ALWAYS WILL BE PARAMOUNT FOR HARD YAKKA.

Only the best is good enough to bear the Hard Yakka brand label. To ensure all Hard Yakka garments deliver quality, toughness, durability, comfort and functionality that will stand the test of time, they're subjected to a wide range of rigorous tests. These tests include abrasion and tensile strength tests, wash tests, perspiration, seam and pilling tests, and colour tests.

Rigorous testing is only one of the reasons why nothing's tougher than Hard Yakka. Our ongoing commitment to innovative product development continues to keep Hard Yakka at the forefront of workwear fabric technology and design, delivering market leading workwear solutions.

The Hard Yakka product development team constantly search the globe for new ways to make workwear even more comfortable, safe and functional. The result is regular upgrades to existing workwear and a constant stream of new breakthrough designs.

At Hard Yakka, the hard yakka never stops.

UPF RATINGS



HARD YAKKA KNOWS A THING OR TWO ABOUT NEW ZEALAND'S UNIQUE WORK CONDITIONS. THAT'S WHY MOST HARD YAKKA WORKWEAR IS RATED UPF 50+ FOR EXCELLENT PROTECTION AGAINST THE HARSH NEW ZEALAND SUN.

In fact, as you can see from the table below, when it comes to protection from harmful UV rays, Hard Yakka is a tough act to follow. Selected Hard Yakka workwear has been tested by independent, accredited laboratories and rated according to Australian/New Zealand Standard AS/NZS 4399:2017 Sun Protection Clothing Classification.

There are many important factors that should be considered when selecting your Hard Yakka workwear. The UPF rating is for the fabric only, and does not take into account the design of the garment.

For outdoor workers, Hard Yakka recommends garments that cover the maximum area of the body. For example, Hard Yakka workwear with full arm and leg coverage should be selected. To ensure complete protection, a hat and sunscreen should also be worn.

Finally, the UPF protection offered by the garment may be lessened if the fabric is stretched, wet, in close contact with the skin, or worn out due to wear and tear over time.

UPF RATING	RATING UVR PROTECTION CATEGORY
15, 20	GOOD PROTECTION
25, 30, 35	VERY GOOD PROTECTION
40-50, 50+	EXCELLENT PROTECTION

TTMC AND HI-VISIBILITY STANDARDS



HI-VISIBILITY DAY
Y07558



HI-VISIBILITY DAY/NIGHT
Y19317



TTMC GARMENT
NSB1HV - D/N garment

FOR TTMC GARMENTS ONLY

NZTA's Code of Practice for Temporary Traffic Management (CoPTTM) specifies garments to be worn when working on New Zealand roads. Garments meet and exceed the high visibility garment requirements of AS/NZS 4602.1:2011 D/N and these garments are known as TTMC (Temporary Traffic Management Compliant).

- Fabric has been tested to AS/NZS 1906.4: 2010 both dry and wet so will be compliant when worn in the rain. This applies to all fabrics used for TTMC garments.
- Garment compliance is based on size to fit body chest measurement of 100–105cm. Extra small garments are permitted but this will provide reduced visibility. Where practicable wearers should avoid work in high risk areas and be alerted to the potential hazards resulting from its lower visibility.



TTMC OVERALL

HARD YAKKA HI-VISIBILITY WORKWEAR MEETS RELEVANT AUSTRALIAN AND NEW ZEALAND STANDARDS, AS/NZS 4602.1 FOR HIGH-VISIBILITY SAFETY GARMENTS.

IMPORTANT LIMITATIONS OF USE

Under no circumstances should Class Day (D) garments be worn for visibility purposes at night. Any markings, attachments, screen prints or other alterations, accessories or coverings not incorporated into the original product may not only void the garment's compliance with the appropriate standard, they may also put the user at risk by reducing the high-visibility performance of the garment.

The high-visibility properties offered by Hard Yakka Hi-Visibility garments may be lessened due to normal wear over time or if the fabric is stretched. Hard Yakka Hi-Visibility garments using natural fibres have been tested and comply to Australian Standards AS/NZS 4602.1 High-Visibility Safety Garments in dry conditions. Wet conditions may alter the compliance of these fabrics to the standard and appropriate care should be taken.

According to the New Zealand and Australian Standard, materials classified as high-visibility for daytime use must be manufactured from a durable fabric of woven or knitted cotton or equivalent man-made fibre that contains a fluorescent pigment or other high-visibility dye, or to which a fluorescent plastic coating has been applied.

These materials are subjected to the following tests and must meet or exceed specified minimum requirements for:

- Daylight colour and luminance factor
- Colourfastness to light
- Colourfastness to washing
- Colourfastness to perspiration
- Colour retention testing

In some cases, for safety reasons, a garment must be made from a natural fibre incapable of retaining a fluorescent colour. In these instances, the material is tested for luminance for non-fluorescent materials. Alternatively, man-made fibres are generally capable of retaining a fluorescent colour and are therefore tested for luminance for fluorescent materials. The fabrics used in the manufacture of Hard Yakka Hi-Visibility workwear are tested and must meet or exceed specified minimum requirements for:

- Chromaticity
- Luminance for fluorescent materials
- Luminance for non-fluorescent materials



BIOMOTION KEEPS YOU SAFE

BEING VISIBLE AT NIGHT IS MORE THAN BEING NOTICED.

Biomotion (or “biological motion”) tape configuration enhances the long distance recognition of the wearer as a human figure when viewed by retro-reflected light.

With safety first, the configuration signifies that you are a worker, not just another bright object, to help avoid fatal collisions across key industries including mining, rail and infrastructure.

A hoop of material around each sleeve, just above the elbow and around each wrist, as well as a hoop of material around each leg just above each knee and at each ankle.

Find these new products on page 12 (pants) and page 25 (shirts, jacket).

PANTS



PANTS

STRETCH RIPSTOP

Our Stretch Ripstop is tough and durable.

Hard Yakka Ripstop fabrics use a special reinforcing technique that makes them resistant to tearing and ripping. During weaving, reinforcement threads are interwoven at regular intervals in a crosshatch pattern.

Ripstop offers increased strength along with a lightweight and stretch fabric. Available in a range of styles and colours and multiple leg lengths including cargo pants, shorts and short shorts.

NEW

UPF RATING EXCELLENT 50+

STRETCH FABRIC

RIPSTOP FABRIC

ARTICULATED FIT



Y02340 3056 CARGO PANT CUFF

SIZE 72R-102R

COLOUR Desert (DST), Navy (NAV)

- 240gsm, 60% cotton/38% polyester/2% elastane ripstop
- Durable, tough metal zipper
- Tapered from knee to hem
- Elastic cuff on hem

UPF RATING EXCELLENT 50+

STRETCH FABRIC



Y44610 STRETCH JEANS

SIZE 72R-102R, 74L-89L, 87S-112S.

COLOUR Navy (NAV)

- 425gsm, 98% Cotton / 2% elastane denim
- Lightly washed
- Straight leg cut with traditional 5 pocket jean styling
- Metal zip fly & stud button closure

UPF RATING EXCELLENT 50+

REFLECTEC

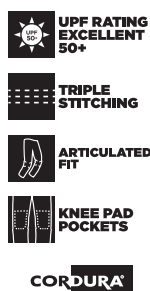


Y02870 FOUNDATIONS BIOMOTION TWO TONE W/RF TAPE PANT

SIZE 77R-107R, 87S-132S

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- Navy: 280gsm, 100% cotton drill
- Hi-Visibility: 240gsm, 70% polyester/30% cotton twill
- Two tone pant with Hi-Visibility fluoro panels on front and back lower leg, pocket flaps and pen pocket
- Multiple pockets: front & back hip pockets, fob and twin cargo pockets
- Relaxed fit

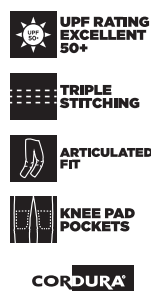


Y02202 LEGENDS PANT

SIZE 77R–112R, 74L–94L, 87S–132S (L: KHA, NAVY, GRN, BLA only)

COLOUR Khaki (KHA), Khaki/Charcoal (KHC), Charcoal/Charcoal (CAC), Navy (NAV), Black (BLA)

- 340gsm, 100% Cotton Panama weave with silicone wash
- Cordura® reinforcement on key abrasion zones such as knees & pockets
- Compatible with Y22980 Kneepads

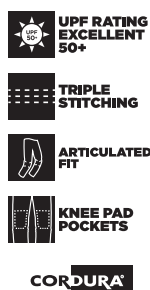


Y02210 LEGENDS EXTREME PANT

SIZE 77R–112R, 74L–94L, 87S–117S (L: NAB, KHB only)

COLOUR Khaki/Black (KHB), Charcoal/black (CHB), Navy/Black (NAB)

- 340gsm, 100% Cotton Panama weave with silicone wash
- Cordura® reinforcement on key abrasion zones such as knees & pockets
- Swing away pockets multiply storage for easy access to tools
- Compatible with Y22980 Kneepads



Y03041 LEGENDS JEAN

SIZE 77R–112R, 87S–117S

COLOUR Blue/Charcoal (BUB)

- 440gsm, 100% Cotton denim
- Heavy duty denim
- Reinforced knees include provision for knee pads
- Compatible with Y22980 Kneepads



Y22980 LEGENDS ULTIMATE KNEEPADS

SIZE M (One size fits all)

COLOUR Black (BLA)

- Moulds to your knees—making it comfortable to wear
- Low density polyethylene/EVA contoured kneepads—built to last longer
- Tested to Australian standards—no damage to the knee pads after up to one million flexes
- Able to cut down to size

ILG INDUSTRIAL LAUNDRY GRADE



N5814 FOUNDATIONS PC CARGO TROUSER

SIZE 77R-127R

COLOUR Navy (NAV), Black (BLA)

- 240gsm, 65% polyester 35% cotton
- Metal zip fly and hook & eye closure back pocket
- 2 side pockets

ILG INDUSTRIAL LAUNDRY GRADE



N2421 PC FLAT FRONT TROUSER

SIZE 77R-122R

COLOUR Navy (NAV), Black (BLA)

- 240gsm, 65% polyester 35% cotton
- Metal zip fly and hook & eye closure back pocket
- 2 side pockets

ILG INDUSTRIAL LAUNDRY GRADE



N5421 PC PLEAT TROUSER

SIZE 77R-132R

COLOUR Navy (NAV), Black (BLA)

- 240gsm, 65% polyester 35% cotton
- Metal zip fly and hook & eye closure
- Single back pocket
- 2 side pockets

ILG INDUSTRIAL LAUNDRY GRADE



N4821 PC BOAT PANT

SIZE 77R-127R

COLOUR Navy (NAV), Black (BLA)

- 240gsm, 65% polyester 35% cotton
- Elasticated waistband with draw string
- 2 side pockets
- 1 Back pocket



Y02500 FOUNDATIONS COTTON DRILL TROUSER

SIZE 67R–112R, 74L–94L, 87S–132S

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 310gsm, Pre-shrunk 100% Cotton
- Reinforced internal pocket bags
- Improved relaxed fit
- Nylon zip fly & plastic button closure



Y02750 COTTON DRILL PANT W/RF TAPE

SIZE 77R–122R, 74L–94L, 92S–132S.

COLOUR Navy (NAV)

- 310gsm, Pre-shrunk 100% Cotton
- Reinforced internal pocket bags
- Improved relaxed fit
- Nylon zip fly & plastic button closure
- ReflecTec 50mm reflective tape hoops



Y02594 MENS FLAT FRONT POLYVISCOSE PP TROUSER

SIZE 72R–107R, 74L–94L, 87S–132S.

COLOUR Black (BLA)

- 245gsm, 80% Polyester 20% Viscose
- Bionic and Supercrease finishes repel oil, water and stains
- Invisible expandable waistband and fob pocket
- Two jetted back hip pockets and side pockets
- Nylon zip fly & plastic button closure



Y02300 KOOLGEAR VENTED CARGO PANT

SIZE 72R–112R, 74L–94L, 87S–132S

COLOUR Charcoal (CHA), Navy (NAV)

- 235gsm, 100% Cotton
- 100% Polyester mesh with anti-microbial treatment
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Ventilation in three high heat zones—back yoke, back knee and crotch
- Relaxed fit

SHORTS



SHORTS



CORDURA



Y05066 LEGENDS SHORT

SIZE 77R-112R

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 340gsm, 100% Cotton Panama weave with silicone wash
- Straight fit, above the knee length
- Ruler pocket, specially designed to prevent the ruler from digging into the back of the leg



CORDURA



Y05083 LEGENDS EX SHORT

SIZE 77R-112R

COLOUR Khaki/Black (KHB), Charcoal/Black (CHB), Navy/Black (NAB)

- 340gsm, 100% Cotton Panama weave with silicone wash
- Swing away pockets that function like a tool belt—without the belt
- Straight fit, above the knee length



Y05140 KOOLGEAR VENTED SHORT

SIZE 72R-112R

COLOUR Charcoal (CHA), Navy (NAV)

- 235gsm, 100% Cotton
- Cotton is naturally breathable and durable
- 100% Polyester mesh with anti-microbial treatment
- Ventilation in high heat zones—back yoke and crotch



Y05100 3056 CARGO SHORT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV)

- 240gsm, 60% cotton/38% polyester/2% elastane ripstop
- Durable, tough metal zipper, tack button and rivets
- Herringbone trim on welt pockets
- Above the knee length

ILG INDUSTRIAL LAUNDRY GRADE



N5521 PC RUGBY SHORT

SIZE 77R-127R

COLOUR Navy (NAV), Black (BLA)

- 240gsm, 65% polyester 35% cotton
- Elasticated waistband with draw string
- 2 side pockets and 1 back pocket
- Small split on both sides at the bottom

UPF RATING EXCELLENT 50+



Y05500 FOUNDATIONS COTTON DRILL SHORT

SIZE 67R-112R

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 310gsm, pre-shrunk 100% cotton
- Relaxed fit



SHIRTS & POLOS



SHIRTS & POLOS

ILG INDUSTRIAL LAUNDRY GRADE



N2SU02 PC CONTRAST LS SHIRT

SIZE S-5XL

COLOUR Black/Grey (BLG), Black/Blue (BRX), Black/Red (BRE), Black/Emerald (BKD)

- 155gsm, 65% Polyester 35% Cotton
- Concealed dome front closure
- Chest pockets with concealed domes under the pocket flaps
- Lighter weight fabric

ILG INDUSTRIAL LAUNDRY GRADE



N2SU04 PC PLAIN LS SHIRT

SIZE S-5XL

COLOUR Black (BLA)

- 155gsm, 65% Polyester 35% Cotton
- Concealed dome front closure
- Chest pockets with concealed domes under the pocket flaps
- Lighter weight fabric

ILG INDUSTRIAL LAUNDRY GRADE



N2SU01 PC CONTRAST SS SHIRT

SIZE S-5XL

COLOUR Black/Grey (BLG), Black/Blue (BRX), Black/Red (BRE), Black/Emerald (BKD)

- 155gsm, 65% Polyester 35% Cotton
- Concealed dome front closure
- Chest pockets with concealed domes under the pocket flaps
- Pen partition on left chest pocket

ILG INDUSTRIAL LAUNDRY GRADE



N2SU03 PC PLAIN SS SHIRT

SIZE S-5XL

COLOUR Black (BLA)

- 155gsm, 65% Polyester 35% Cotton
- Concealed dome front closure
- Chest pockets with concealed domes under the pocket flaps
- Lighter weight fabric



Y07500 COTTON DRILL LONG SLEEVE SHIRT

SIZE S-6XL

COLOUR Navy (NAV), Green (GRN)

- 185gsm, Pre-shrunk 100% Cotton Drill
- Pleated back
- Pen partition in left pocket
- Full open front closure



Y07295 FOUNDATIONS CHECK FLANNEL LONG SLEEVE SHIRT

SIZE S-3XL

COLOUR Red Check (REC), Blue Check (BLC)

- 260gsm, 100% cotton twill, yarn dyed flannel fabric
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket



Y07510 COTTON DRILL SHORT SLEEVE SHIRT

SIZE S-6XL

COLOUR Navy (NAV), Green (GRN)

- 185gsm, Pre-shrunk 100% Cotton Drill
- Pleated back
- Pen partition in left pocket
- Full open front closure

SHIRTS & POLOS



TTMC COMPLIANT



UPF RATING EXCELLENT 50+



COOLFLOW



REFLECTEC



NSP2HV KOOLGEAR TTMC COTTON BACKED LS POLO

SIZE XS-6XL

COLOUR Orange/Navy (ONA)

- 185gsm, 55% Cotton back & 45% Polyester pique knit
- Chest pocket with pen partition
- Mesh ventilation under arms



UPF RATING EXCELLENT 50+



COOLFLOW



HI-VISIBILITY DAY



Y07558 KOOLGEAR DAY COTTON LIGHT WEIGHT LS SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% Cotton twill & contrast 200gsm cotton mesh
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Pen partition in left pocket



TTMC COMPLIANT



UPF RATING EXCELLENT 50+



COOLFLOW



REFLECTEC



NSB1HV KOOLGEAR TTMC COTTON LIGHT WEIGHT LS SHIRT

SIZE XS-6XL

COLOUR Orange/Navy (ONA)

- 145gsm, 100% Cotton
- Upper back vented cape & shoulders
- Underarm cotton mesh vents
- Pen partition in left pocket



UPF RATING EXCELLENT 50+



COOLFLOW



HI-VISIBILITY DAY



MOISTURE MANAGEMENT



Y11396 KOOLGEAR DAY CP SS POLO

SIZE XS-5XL

COLOUR Orange/Dark Navy (ODN), Lemon/Dark Navy (LDN)

- 185gsm, 55% Cotton 45% Polyester Micromesh
- 100% Polyester grid knit mesh with antimicrobial treatment for venting
- Regular fit through body with raglan seams for comfort and movement
- Mesh inserts for venting on high heat zones-side body, back, underarms and back collar
- Extended placket opening for extra venting

^ UPF protection 50+ body fabric only excluding trims and underarm mesh panels



Y04265 FOUNDATIONS BIOMOTION HI-VISIBILITY W/R/F TAPE LS SHIRT

SIZE S-5XL

COLOUR Special Purpose Orange (SPO)

- 145gsm, 100% cotton twill
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y04275 FOUNDATIONS BIOMOTION HI-VISIBILITY W/R/F TAPE LS SHIRT

SIZE S-5XL

COLOUR Safety Orange (SOR)

- 145gsm, 100% cotton twill
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y04270 FOUNDATIONS BIOMOTION HI-VISIBILITY TWO TONE SHIRT W/R/F TAPE LS SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y06740 FOUNDATIONS BIOMOTION HI-VISIBILITY QUILTED W/R/F TAPE JACKET

SIZE XS-6XL

COLOUR Safety Orange (SOR)

- Main: 190gsm, 100% polyester oxford, with PU coating
- Quilted jacket
- Multiple pockets including ID pocket, external and internal chest pockets, lower front storage and hand warming pockets
- Adjustable cuffs and hem
- Relaxed fit

OUTERWEAR



UPF RATING
EXCELLENT
50+



Y19326 FOUNDATIONS PC BRUSHED PLAIN FLEECE HOODIE

SIZE XS-6XL

COLOUR Grey Marle (613), Navy (NAV), Black (BLA)

- 320gsm, 65% Polyester 35% Cotton
- Two utility pockets on either side of garment
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Ribbed knit fabric on waist and cuffs

UPF RATING
EXCELLENT
50+

HI-VISIBILITY
DAY



Y19325 FOUNDATIONS DAY BRUSHED FLEECE HOODIE

SIZE XS-6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% Polyester
- Two utility pockets on either side of garment
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Ribbed knit fabric on waist and cuffs

UPF RATING
EXCELLENT
50+

HI-VISIBILITY
DAY/NIGHT

REFLECTEC



Y16050 FOUNDATIONS WOOL ACRYLIC V-NECK JUMPER

SIZE 2XS-5XL

COLOUR Navy (NAV), Black (BLA)

- 50% wool 50% low-pill acrylic
- Raglan sleeves
- Safety stitched seams
- Generous fit

Y19317 FOUNDATIONS D/N POLAR FLEECE JUMPER

SIZE XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 300gsm, 100% Polyester, low pilling polar fleece
- Concealed front zip pockets
- Pull toggles at inner hemline, concealed in pockets
- Left sleeve twin pencil pocket in contrast fabric

Hard Yakka



HI-VISIBILITY
DAY/NIGHT



TRIPLE
STITCHING



REFLECTEC



Y06545 FOUNDATIONS HI-VISIBILITY D/N TWO TONE COTTON DRILL WORK W/RF TAPE JACKET

SIZE S-4XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, 100% pre-shrunk cotton drill & cotton brushed lining
- Large two way velcro flap front pockets & side mobile phone zip pockets
- Back pleats allowing movement
- Velcro closure on sleeve cuff



HI-VISIBILITY
DAY/NIGHT



REFLECTEC



Y21480 FOUNDATIONS HI-VISIBILITY D/N W/RF TAPE VEST

SIZE S-6XL

COLOUR Safety Orange (SOR), Fluoro Yellow (FYE)

- Outer: 190gsm, 100% polyester oxford with PU coating
- Inner: 280gsm, 100% polyester polar fleece
- ID pocket
- Welt pockets
- H tape configuration

OVERALLS & DUSTCOATS



OVERALLS & DUSTCOATS

ILG INDUSTRIAL LAUNDRY GRADE



N1011 COTTON ZIP OVERALL

SIZE 3-15

COLOUR Khaki (KHA), Grey (GRY), Bottle (BTL), White (WHI), Navy (NAV)

- 310gsm, 100% cotton
- Internal access vents & heavy duty calico pockets
- Easy fit raglan sleeves and comfort fit elastic back waist
- Concealed heavy-duty YKK metal zip front

ILG INDUSTRIAL LAUNDRY GRADE



N1111 COTTON METAL DOME OVERALL

SIZE 3-15

COLOUR Navy (NAV)

- 310gsm, 100% cotton
- Internal access vents & heavy duty calico pockets
- Easy fit raglan sleeves and comfort fit elastic back waist
- Heavy-duty dome metal closure

ILG INDUSTRIAL LAUNDRY GRADE



N1221 PC ZIP OVERALL

SIZE 3-15

COLOUR Red (RED), Bottle (BTL), Royal Blue (ROB), Navy (NVY), White (WHI), Black (BLA)

- 240gsm, 65% polyester 35% cotton
- Internal access vents and heavy duty calico pockets
- Easy fit raglan sleeves and comfort fit elastic back waist
- Concealed heavy-duty metal zip

UPF RATING EXCELLENT 50+



Y00015 FOUNDATIONS PC DOME OVERALL

SIZE 72R-122R

COLOUR Navy (NAV)

- 220gsm, 65% polyester 35% cotton fabric
- Left chest pocket with pencil partition
- Raglan sleeves & elasticated back waist
- Reinforced pocket lining & two side pockets



N1228 DAY/NIGHT COTTON ZIP OVERALL

SIZE 3–15

COLOUR Bottle/Orange (BOX), Royal Blue/Orange (ROH), Navy/Yellow (NYH)

- 310gsm, 100% Cotton
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist
- Concealed heavy-duty metal YKK zip closure



N1128 DAY PC ZIP OVERALL

SIZE 3–15

COLOUR Royal Blue/Orange (RFO), Royal/Fluoro Yellow (RFY), Bottle/Yellow (BTY)

- 240gsm, 65% polyester 35% cotton fabric
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist
- Concealed heavy-duty YKK metal zip



NOZ2HV DAY/NIGHT PC ZIP OVERALL

SIZE 3–16

COLOUR Royal Blue/Orange (RBO), Royal Blue/Yellow (RYW)

- 240gsm, 65% polyester 35% cotton fabric
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist
- Concealed heavy-duty YKK metal zip

OVERALLS & DUSTCOATS



N1242 DAY COTTON ZIP OVERALL

SIZE 3-16

COLOUR Royal Blue/Orange (ROH), Bottle Orange (BOX)

- 310gsm, 100% Cotton
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist



NOD1HV DAY COTTON DOME FRONT OVERALL

SIZE 3-16

COLOUR Royal Blue/Orange (ROH)

- 310gsm, 100% cotton
- Heavy-duty dome metal closure
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist



AMOU03 DAY COTTON ZIP OVERALL

SIZE 3-16

COLOUR Navy/Hi-Vis Orange (NOH)

- 310gsm, 100% Cotton
- Concealed nylon zip closure
- Internal access vents and heavy duty calico pockets
- Easy fit raglan sleeves and comfort fit elastic back waist
- Double hemmed cuffs with dome adjuster



AMOU02 DAY COTTON DOME OVERALL

SIZE 3-16

COLOUR Navy/Hi-Vis Orange (NOH)

- 310gsm, 100% Cotton
- Internal access vents and heavy duty calico pockets
- Easy fit raglan sleeves and comfort fit elastic back waist
- Double hemmed cuffs with dome adjuster



N11485 TTMC COTTON ZIP OVERALL

SIZE 3-15

COLOUR Orange/Navy (OHN)

- 310gsm, 100% cotton
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist
- Concealed nylon zip



N11486 TTMC ZIP OVERALL

SIZE 3-15

COLOUR Fluoro Orange/Navy (FON)

- 240gsm, 65% polyester 35% cotton
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist
- Concealed nylon zip

OVERALLS & DUSTCOATS



N11472 TTMC LIGHTWEIGHT COTTON ZIP OVERALL

SIZE 3-15

COLOUR Orange/Navy (OHN)

- 185gsm, 100% cotton
- Internal access vents and heavy duty calico pockets
- Comfort fit elastic back waist
- Concealed nylon zip



N5111 EASY ACTION COTTON ZIP OVERALL

SIZE 3-15

COLOUR Navy (NAV)

- 310gsm, 100% Cotton
- Elastic straps for ease of movement
- Heavy duty metal YKK zip front closure



N5121 EASY ACTION PC ZIP OVERALL

SIZE 3-15

COLOUR Bottle (BTL), Royal Blue (ROB), White (WHI), Navy (NAV)

- 240gsm, 65% polyester 35% cotton
- Elastic straps for ease of movement
- Concealed heavy-duty metal YKK zip front closure



N2011 COTTON BIB OVERALL

SIZE 3-15

COLOUR Navy (NAV)

- 310gsm, 100% cotton
- Adjustable shoulder straps
- Heavy-duty nickel coated buckles
- Heavy-duty dome fly & side closure



N2021 PC BIB N BRACE OVERALL

SIZE 3-15

COLOUR Royal Blue (ROB)

- 310gsm, 100% cotton
- Adjustable shoulder straps
- Heavy-duty nickel coated buckles
- Heavy-duty dome fly & side closure



Y01526 ACTION BACK COTTON OVERALL

SIZE 77R-117R, 74L-94L, 92S-132S.

COLOUR Orange/Navy (ONA)

- 310gsm, pre-shrunk 100% cotton drill
- Elastic straps & elasticised back waist
- Mobile phone pocket, ruler leg pocket & two side pockets



N20005 EASY ACTION PC ZIP OVERALL

SIZE 3-15

COLOUR Royal Blue/Orange (RFO), Bottle/Yellow (BFY), Royal/Yellow (RFY)

- 240gsm, 65% Polyester 35% Cotton
- Internal access vents and heavy duty calico pockets
- Concealed heavy-duty YKK metal zip



Y01055 EASY ACTION COTTON BIB OVERALL

SIZE 72R-117R, 74L-94L, 92S-132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% Cotton drill
- 50mm reflective tape suitable for light industrial wash
- Elastic straps & elasticated back waist
- Mobile phone pocket, reinforced pocket lining & two side pockets

OVERALLS & DUSTCOATS

ILG INDUSTRIAL LAUNDRY GRADE



N2111 COTTON DUSTCOAT

SIZE 3–15

COLOUR Navy (NAV), White (WHI)

- 310gsm, 100% Cotton drill
- Heavy-duty dome front closure

ILG INDUSTRIAL LAUNDRY GRADE



MPJU00 PC DUSTCOAT

SIZE 3–15

COLOUR Royal Blue (ROB), White (WHI)

- 240gsm, 65% polyester 35% cotton fabric
- Heavy-duty dome front closure

Hard Yakka



FOOD INDUSTRY





ILG INDUSTRIAL LAUNDRY GRADE



N40021 PC LS DOME JERKIN

SIZE S-5XL

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Dome front closure

ILG INDUSTRIAL LAUNDRY GRADE



N3041 LIGHTWEIGHT PC V-NECK JERKIN

SIZE S-5XL

COLOUR White (WHI)

- 195gsm, 65% Polyester 35% Cotton
- Ribbed cuffs

ILG INDUSTRIAL LAUNDRY GRADE



N40121 PC SS DOMED JERKIN

SIZE S-5XL

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Dome front closure

ILG INDUSTRIAL LAUNDRY GRADE



NJS2GF PC LIGHTWEIGHT SS V-NECK JERKIN

SIZE S-5XL

COLOUR White (WHI)

- 195gsm, 65% Polyester 35% Cotton
- V-neck



N4921 PC BOAT PANT

SIZE 77-117

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Drawcord elastic waist
- Right hand internal hip pocket



N40311 COTTON SS OVERALL-1 PIECE FRONT

SIZE 4-16

COLOUR White (WHI)

- 310gsm, 100% cotton
- Metal YKK zip closure
- Internal side pockets & side vents
- Set in sleeve breast, construction



N4321 PC SS ZIP OVERALL

SIZE 3-15

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- YKK metal zip
- Raglan sleeve construction
- Internal side, breast pockets and side access vents



N4329 PC SS NYLON ZIP OVERALL

SIZE 3-15

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Nylon coil zip with metal slider
- Raglan sleeve construction
- Internal side breast pockets and side access vents

ILG INDUSTRIAL LAUNDRY GRADE



N4421 PC LS ZIP OVERALL

SIZE 3-15

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Metal YKK zip closure
- Raglan sleeve construction
- Internal side, breast pockets and side access vents

ILG INDUSTRIAL LAUNDRY GRADE



N4429 PC LS ZIP OVERALL

SIZE 3-15

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Nylon YKK zip closure
- Raglan sleeve construction
- Internal side, breast pockets and side access vents

ILG INDUSTRIAL LAUNDRY GRADE



N4521 PC LS DUSTCOAT

SIZE 3-15

COLOUR White (WHI)

- 240gsm, 65% polyester 35% cotton
- Dome front closure
- Internal breast pocket
- Side vent access

ILG INDUSTRIAL LAUNDRY GRADE



N20U05 OVERALL

SIZE 3-15

COLOUR White Orange (WFO)

- 240gsm, 65% Polyester 35% Cotton
- Concealed Metal zip closure
- Internal breast pocket
- Raglan Sleeve construction



**PROTECT
SHIELDTEC
FR**





Hard Yakka



**SHIELD
TEC FR**

ATPV: 8.4 CAL/CM²

PROTECT is our most tenacious range of workwear yet with a range of shirts and pants. It's tough, comfortable and practical – but where it really delivers is protection against flash fire and arc flash. ShieldTec products are designed to provide superior heat stress reduction, comfort and innovation without compromising your safety.

Defining a new level of comfort and protection, the ShieldTec FR range features our highest degree of safety and protection to date. It meets the toughest safety standards worldwide including the Australian and New Zealand guidelines for flame resistant garments and the USA's NFPA 70E and NFPA 2112 standards.



ANTI-STATIC

Designed to reduce the build up of excess static electricity. This offers a level of protection against ignition hazards such as flammable materials and gases.



ISO 11612:2015

Certified to Europe's ISO 11612:2015 Protective Clothing – Clothing to Protect Against Heat and Flame Standard. On selected garments.



CAL

A value of the energy necessary to pass through any given fabric to cause with 50% probability a second or third degree burn. This value is measured in calories/cm². Usually measured in terms of Arc Thermal Performance Value (ATPV). Simply put the ARC rating determines the protective characteristics of the fabric. The higher the ARC rating value the greater the protection. When the product is sold to protect workers from arcing faults, clothing manufacturer are required in indicate the ARC rating. For more info visit www.nfpa.org.



LIGHTWEIGHT FABRIC

Fabric is lightweight to keep you cool and comfortable.



ENA NENS 09

ENA NENS 09 conforms to National Guidelines for the selection, use and maintenance of Personal Protective Equipment for Electrical Hazards.



MOISTURE MANAGEMENT

Fabrics designed to keep you dry and comfortable: moisture wicking, quick drying and breathable.



HI-VISIBILITY DAY

A garment that uses high-visibility materials for daytime use only. The high-visibility material must encircle the upper torso. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day.



NFPA 70E:2015

Tested to the USA's NFPA 70E:2015 Electrical Safety in the Workplace Standard. NFPA 2112:2012 Certified to the USA's NFPA 2112:2012 Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire.



HI-VISIBILITY DAY/NIGHT

For use in day, night, dawn, dusk or in poor weather conditions where there is illumination from headlights. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day/Night.



NFPA 2112:2012

Certified to the USA's NFPA 2112:2012 Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire. On selected garments.



HI-VISIBILITY NIGHT

Garments designed for night use using retro reflected light. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night.



UPF RATING

An Ultraviolet Protection Factor (UPF) rating for Ultraviolet Radiation transmitted through a fabric onto the skin. Look for garments with a UPF 50+ rating to be assured of excellent protection. Complies with AS/NZS 4399:2017 Sun Protection Clothing Classification. On selected garments.

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

■ Fabric meets:



TTMC
COMPLIANT



UPF RATING
EXCELLENT
50+



REFLECTEC



N3OU01 SHIELDTEC TTMC FR OVERALL

SIZE 4–15

COLOUR Hi-Vis Orange/Navy (OHN)

- 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-Static Fibre
- Action pleats on back for extra movement
- Internal access vents and heavy duty calico pockets
- Adjustable tabs on sleeve & leg cuffs



TTMC
COMPLIANT



UPF RATING
EXCELLENT
50+



REFLECTEC



N3JU01 SHIELDTEC TTMC FR JACKET

SIZE 5–14

COLOUR Hi-Vis Orange/Navy (OHN)

- 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-Static Fibre
- Velcro tabs on sleeve cuffs
- Can be worn with a FR trouser or boat pant as part of 2 piece overall



UPF RATING
EXCELLENT
50+



REFLECTEC



N3TU01 SHIELDTEC FR BOAT PANT W/RF TAPE

SIZE 4-15

COLOUR Navy (NAV)

- 235gsm, Modacrylic/Pima Cotton/Para-Aramid/Anti-static Fibre
- Fabric meets ISO116
- Elastic drawcord waistband
- Internal side pockets
- Zip adjuster on leg cuffs
- This pant can be worn with the ShieldTec jacket N3JU01 as part of a 2 piece overall



Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- Flame resistant coverall to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4 CAL
- Inherently FR and intimately blended anti-static
- Coverall is ergonomically designed with articulated sleeves/legs and gussets designed to move with the body
- Radio loops on front shoulder seam



Y00055 SHIELDTEC FR HI-VISIBILITY D/N TWO TONE COVERALL WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- Top half 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/ Anti-Static Fibre
- Bottom half 235gsm, modacrylic/Pima Cotton/Para-Aramid/Nylon/ Anti-static Fibre

NEW

 HI-VISIBILITY
DAY/NIGHT

 REFLECTEC



LIGHTWEIGHT

Y00080 SHIELDTEC FR HI-VISIBILITY COVERALL WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Safety Orange (SOR)

■ 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static Fibre

NEW

 REFLECTEC



LIGHTWEIGHT

Y02770 SHIELDTEC FR CARGO PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

■ 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static Fibre



Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- 195gsm, Modacrylic/Pima Cotton/ Para-Aramid/Nylon/Anti-static Fibre
- Lightweight flame resistant shirts to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4 CAL
- Two chest pockets with reinforcement for durability
- Pleated yoke, side body and gusset and articulated sleeve for movement
- Gusset cuff for protection
- Certified trims tested to 260°C



Y04450 SHIELDTEC FR DAY LS

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)



Y04250 SHIELDTEC FR CLOSED FRONT LS SHIRT

SIZE S-5XL

COLOUR Navy (NAV)

- Gusset cuff and concealed closed front for protection



Y04550 SHIELDTEC FR D/N CLOSED FRONT LS SHIRT
 SIZE S-5XL
 COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)
 ■ FR ReflecTec 50mm reflective tape – hoop configuration



Y04350 SHIELDTEC FR D/N LS SHIRT
 SIZE S-5XL
 COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)
 ■ FR ReflecTec 50mm reflective tape – hoop configuration



Y04150 SHIELDTEC FR D/N CLOSED FRONT LS SHIRT
 SIZE S-5XL
 COLOUR Safety Orange (SOR)
 ■ FR ReflecTec 50mm reflective tape – hoop configuration



Y04050 WOMEN'S SHIELDTEC FR D/N LS SHIRT
 SIZE 8-18
 COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)
 ■ FR ReflecTec 50mm reflective tape – hoop configuration

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- 235gsm, Modacrylic/Pima Cotton/ Para-Aramid/Anti-static Fibre
- Flame resistant pants to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4 CAL
- Antistatic fibre, intimately blended
- Gusset inleg for fit and movement
- Articulated knees



Y02420 SHIELDTEC FR PANT

SIZE 77R-112R, 87S-132S

COLOUR Navy (NAV)



Y02520 SHIELDTEC FR CARGO PANT

SIZE 77R-112R, 87S-132S

COLOUR Navy (NAV)

- Secure pockets for storage



Y02425 SHIELDTEC FR PANT

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- FR ReflecTec 50mm reflective tape



Y02325 WOMEN'S SHIELDTEC FR PANT

SIZE 6–22

COLOUR Navy (NAV)

- FR ReflecTec tape



Y02525 SHIELDTEC FR CARGO PANT

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- Secure pockets for storage
- FR ReflecTec 50mm reflective tape



Y02320 WOMEN'S SHIELDTEC FR CARGO PANT

SIZE 6–22

COLOUR Navy (NAV)

- Secure pockets for storage
- FR ReflecTec 50mm reflective tape

Hard Yakka

ATPV: 9.2 CAL/CM²

- Fabric ATPV value with minimum 9.2 CAL rating
- Concealed centre front closure
- External pen pockets on left breast pocket
- Non spill flap on chest pockets
- Large external hip pocket & ruler/utility pocket
- Internal access vents and heavy duty pockets
- All stress points bar tacked for reinforcement
- Fabric meets:



NOZ3HV FIRESHIELD TTMC ZIP OVERALL

SIZE 3-15

COLOUR Orange Hi Vis/Royal (OHR)

- 283gsm, 88% Cotton 12% Nylon with Proban® Fireshield fabric
- Nylon zip
- FR Tape in belt, brace, arm & leg hoop configuration
- Set sleeve construction



N3OU02 PROBAN DAY ZIP LS OVERALL

SIZE 3-16

COLOUR Navy/Orange (NOH)

- 340gsm, 100% Cotton with Proban®
- Fabric ATPV value with minimum 9.2CAL rating



N1736 PROBAN DOME OVERALL

SIZE 3-16

COLOUR Orange (ORA), Navy (NAV)

- 340gsm, 100% Cotton with Proban®
- Fabric ATPV value with minimum 9.2CAL rating



FOOTWEAR





30 DAY COMFORT GUARANTEE

Our workboots have been engineered to provide maximum comfort. After a careful study of the Australian foot anatomy, we have designed Hard Yakka boots with a wider last, sole and toe cap. We are so confident you will love these boots that they come with a 30-day comfort guarantee.



AIRPORT FRIENDLY

No need to take off your boots every time you travel. The entire boot is non-metallic, including the toe caps, which can be x-rayed, will not rust and will not transmit electricity. This allows you to move through security environments without triggering metal detectors.



ANTI-STATIC

Boots with Anti-Static properties are designed to reduce the build up of excess static electricity by conducting body charge to the ground. This offers a level of protection against ignition hazards such as flammable materials and gases.



COMPOSITE TOE CAP

50% lighter than steel, non-metallic, non-magnetic, non-conductive and anti-corrosive. Its lightweight construction decreases foot fatigue. All Hard Yakka footwear complies with Australian and New Zealand standards AS/NZS 2210.3:2009.



DUAL DENSITY PU / RUBBER

Hard Yakka rubber outsoles are tough, hard wearing, and oil and grease-resistant. The polyurethane midsole provides additional comfort and energy rebound. Heat resistant to 300 degrees Celsius.



DUAL DENSITY PU / TPU

Thermoplastic polyurethane outsoles have many useful properties including elasticity and resistance to oil, grease and abrasion. The polyurethane midsole provides additional comfort and energy rebound. Heat resistant to 130 degrees Celsius.



EVA MIDSOLE

Ethylene Vinyl Acetate (EVA) is popularly known as expanded rubber or foam rubber. EVA is typically used as a shock absorber as it provides excellent cushioning and is a lightweight material.



MEMORY FOAM FOOTBED

Sensitive to pressure and moulds perfectly around the contours of your foot. The PU bottom layer provides permanent cushioning and shock absorption.



STEEL SAFETY TOE CAP

All Hard Yakka footwear complies with Australian and New Zealand Safety Footwear Standard AS/NZS 2210.3:2009 & AS/NZS 2210.5: 2009.



TOE BUMPER

Added toe protection which helps to increase strength and abrasion resistance.

One of the most important materials used in Hard Yakka footwear is the upper leather

Hard Yakka leathers are carefully selected for their suitability in industrial safety footwear. The softness and absorbency of leather assists in the control of temperature for feet, an important factor in comfort within an industrial environment. Leather has the ability to breathe through numerous small pores, allowing perspiration to diffuse, while at the same time restricting the entry of fluids, including water.

Leather also provides a significant benefit by trapping air between the fibres and becoming a thermal insulator. This characteristic is a barrier to external heat or cold damp and greatly assists in raising the level of comfort for the wearer.

Another important feature of leather is its flexibility and 'give' as well as the capacity to stretch either in wear or by insertion of devices inside the boot or shoe. Hard Yakka leathers have been selected because of their softness and pliable surface.



FULL-GRAIN LEATHER

is considered amongst the best quality leather you can buy. Hard Yakka full-grain leather is made using premium cow hides, which is one of the most breathable leathers you can wear.



KIP LEATHER

is soft and supple cow hide. It is stronger, smoother and more durable than other types of leathers. Kip Leather tends to be lighter in weight as compared to other leathers.



NUBUCK LEATHER

is made from full-grain cattle hides that have been sanded or buffed on the grain side to give a slight texture (short fibres) producing a velvet-like surface.

Hard Yakka Nubuck is carefully selected from the thick side of cattle hides ensuring our boots meet 2.2mm thickness requirements for durability.



SUEDE LEATHER

is made from the underside of cattle hides. Splits from thick cow leather have a woollen finish due to the nature of its fibre.

As suede does not include the tough exterior skin layer, it is less durable but softer than standard full-grain leather.



RAMBLER LEATHER

is created by applying a pigmented finish to the surface of the leather. The process is completed by embossing or printing a grain pattern onto the surface.

HOW TO WORK OUT YOUR SHOE SIZE

MEN'S EEE fit																		
AUS/UK	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16
USA	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16	17
European	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	46	47	48	49	50

WOMEN'S (For women's specific styles) D fit													
AUS/USA	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11
UK	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9
European	35	36	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	43

The grey shaded boxes show the Mens' to Women's equivalent sizes for unisex sized footwear. For example, a Men's AUS/UK 5 is equivalent to a Women's AUS/USA 7.

Please Note: Unisex sizes are wider fits for women than women's specific footwear.

-  STEEL TOE CAP
-  130°C HEAT RESISTANT OUTSOLE
-  TOE BUMPER
-  FUEL OIL & SLIP RESISTANT
-  ANTI-STATIC
-  MEMORY FOAM FOOTBED
-  WATER RESISTANT



GRAVEL 150MM (6 INCH) LACE BOOT

SIZE Sand AU/UK 6–13 (Full Sizes Only),
Black (AU/UK 3–15 (7.5–10.5))

COLOUR Sand (Y60085), Black (Y60086)

- Water Resistant Leather
- Dual Layer Memory foam / PU footbed
- Padded Collar
- Nylon (Non-Metallic) Shank
- PU Outsole, PU Midsole
- Ideal for Light Industrial, Warehousing, Transport, General Purpose
- Certified to AS/NZS 2210.3:2009

-  STEEL TOE CAP
-  130°C HEAT RESISTANT OUTSOLE
-  TOE BUMPER
-  FUEL OIL & SLIP RESISTANT
-  ANTI-STATIC
-  MEMORY FOAM FOOTBED
-  WATER RESISTANT



GRIT ELASTIC GUSSET

SIZE AU/UK 6–13 (Full sizes only)

COLOUR Sand (Y60087), Black (Y60088)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Nylon (Non-Metallic) Shank
- PU Outsole, PU Midsole
- Ideal for Light Industrial, Warehousing, Transport, General Purpose
- Certified to AS/NZS 2210.3:2009

-  STEEL TOE CAP
-  TOE BUMPER
-  130°C HEAT RESISTANT OUTSOLE
-  FUEL OIL & SLIP RESISTANT
-  ANTI-STATIC
-  MEMORY FOAM FOOTBED
-  WATER RESISTANT



UTILITY ELASTIC GUSSET

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60170), Black (Y60165)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, Warehouse, Light Industrial, General Purpose
- Certified to AS/NZS 2210.3:2009

-  STEEL TOE CAP
-  TOE BUMPER
-  130°C HEAT RESISTANT OUTSOLE
-  FUEL OIL & SLIP RESISTANT
-  ANTI-STATIC
-  MEMORY FOAM FOOTBED
-  WATER RESISTANT



UTILITY 130MM (5 INCH) SIDE ZIP BOOT

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60120), Black (Y60125)

- Water Resistant Leather & Breathable Nylon Upper
- 10 Gauge YKK® Coil Zip
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, General Purpose, Transport & Logistics
- Certified to AS/NZS 2210.3:2009



STEEL
TOE CAP



300°C HEAT
RESISTANT
OUTSOLE



FUEL OIL
& SLIP
RESISTANT



ANTI-STATIC



MEMORY
FOAM
FOOTBED



WATER
RESISTANT



3056 SIDE ZIP (5 INCH) BOOT 130MM SIDE ZIP

SIZE AU/UK 7-13 (7.5-10.5)

COLOUR Wheat (Y60200), Olive (Y60203), Black (Y60201)

- Neoprene Hoodie – Zip Hold & Anti-Rub Protection
- 10 Gauge YKK® Coil Zip
- Dri-Lex lining – Perspiration Absorption
- Aegis® Anti-Microbial – Odour Control
- Memory foam /PU footbed with ERP Pod comfort Technology
- Black TPU Heel Stabiliser
- Abrasion Resistant Scuff Cap
- Shock Absorbing Phylon Midsole
- Ideal for Light Industrial, Warehousing, Transport, Construction & General Purpose
- Certified to AS/NZS 2210.3:2009



FITTING GUIDE

MEN'S

SIZE: MENS PANT/SHORT – REGULAR	67R	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R		
SIZE: MENS PANT – STOUT					87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
FITS WAIST (CM)	67	72	77	82	87	92	97	102	107	112	117	122	127	132
FITS WAIST (INCH)	26	28	30	32	34	36	38	40	42	44	46	48	50	52
PANT IN LEG SEAM – REGULAR*	83	83	83	83	83	83	83	83	83	83	83	83		
PANT IN LEG SEAM – STOUT*					78	78	78	78	78	78	78	78	78	78

SIZE: MENS PANT – LONG	74L	79L	84L	89L	94L									
FITS WAIST (CM)	74	79	84	89	94									
FITS WAIST (INCH)	29	31	33	35	37									
PANT IN LEG SEAM – LONG*	88	88	88	88	88									

SIZE: MENS OVERALL / BOAT PANTS	XS	S	S	M	L	L	XL	XL	2XL	2XL	3XL	4XL	5XL	6XL
SIZE: NZ	3	4	5	6	7	8	9	10	11	12	13	14	15	16
SIZE: AU (WAIST CM)	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R	137R	
FITS CHEST (CM)	82	87	92	97	102	107	112	117	122	127	132	137	142	147
FITS CHEST (INCH)	32	34	36	38	40	42	44	46	48	50	52	54	56	58
FITS WAIST (CM)	77	82	87	92	97	102	107	112	117	122	127	132	137	142
FITS WAIST (INCH)	30	32	34	36	38	40	42	44	46	48	50	52	54	56
OVERALL IN LEG SEAM*	75	75	77	77	79	79	81	81	82	82	83	83	84	84
PANT IN LEG SEAM*	80	80	80	80	82	82	84	84	86	86	88	88	89	89

* Inleg measurements are a guide only

SIZE: MENS JACKETS / DUSTCOATS		S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL
SIZE: NZ		5	6	7	8	9	10	11	12	13	14
SIZE: AU (WAIST CM)		87R	92R	97R	102R	107R	112R	117R	122R	127R	132R
FITS CHEST (CM)		92	97	102	107	112	117	122-126	127-134	132-142	137-150
FITS CHEST (INCH)		36	38	40	42	44	46	48	50	52	54
FITS WAIST (CM)		87	92	97	102	107	112	117	122	127	132
FITS WAIST (INCH)		34	36	38	40	42	44	46	48	50	52

SIZE: MENS SHIRTS / POLOS / TEES / FLEECE / KNITTED JUMPER & VEST	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
KNITWEAR SIZING	10	12	14	16	18	20	22	24	26	28	
FITS CHEST (CM)	82	87	92	97	102	107	112	117	122-126	127-134	132-142
FITS CHEST (INCH)	32	34	36	38	40	42	44	46	48	50	52

WOMEN'S

WOMENS PANT / SHORT / SHIRT	6	8	10	12	14	16	18	20	22	24
FITS BUST	80	85	90	96	102	108	116	124	130	136
FITS NATURAL WAIST (CM)	62	67	72	77	82	87	95	103	108	113
FITS HIP	88	93	98	103	108	113	121	129	134	139

WOMENS POLOS / TEES / FLEECE	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL
FITS BUST	80	85	90	98	106	114	122	130	138	146



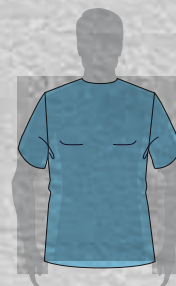
SLIM

Close fit designed for ease of mobility no matter what the job demands.



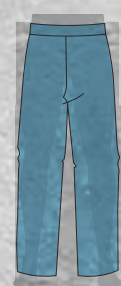
STRAIGHT

Modern, easy fit, accommodating a wide range of movement for all day comfort.



RELAXED

Generous fit with plenty of room to move.



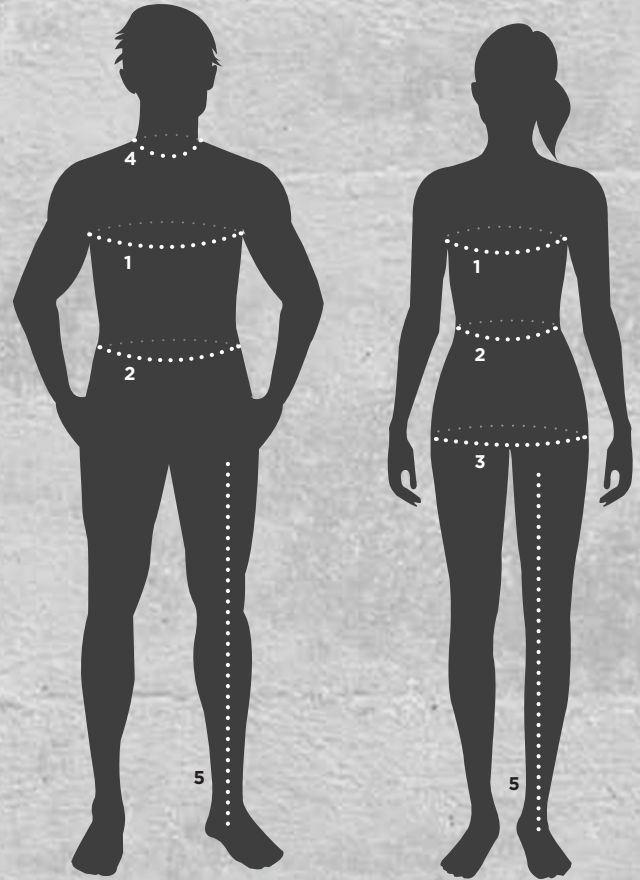
FITTING GUIDE

MEASURING GUIDELINES

Each tailor and patternmaker has his or her way of measuring. This fitting guide will help to ensure a consistency of approach.

- Do not take your measurements yourself
- Ask a professional dressmaker or tailor to take your measurements for more accuracy
- Wear light clothing as thicker garments like jumpers and jeans will add to measurements
- Remove items from pockets such as wallets in the back hip pocket
- Measure with the tape flat against the body
- Do not hold the tape too loose or too tight
- Do not put fingers under the tape

1. CHEST/BUST CM Measure around the body across the fullest part of the chest, keeping the tape level and straight.
2. WAIST CM Women: Measure around the natural waistline, keeping the tape level and straight. Men: Measure the waist where they wear their pants.
3. HIP/SEAT CM Women only: Measure at the widest point (approximately 20–23cm) below the waist. At this position the tape should slide easily up, down and over the bottom.
4. NECK/COLLAR CM Men only: Measure the circumference at the base of the neck, where a shirt collar would sit or using a well fitting shirt, lay flat on table, measure from centre of button to centre of button hole.
5. IN-LEG LENGTH CM Measure from crotch to floor without shoes.



ETHICAL COMPLIANCE

Hard Yakka, as a brand under Workwear Group and a division of Wesfarmers Industrials Group, is a recognized leader in managing design, development and supply chains globally, as such we are committed to working with our supply partners to continuously improve ethical business practices through engaging with the partners to deliver sustainable solutions.

We proactively promote responsible behaviour in our supply chain to protect our brands and the well-being of workers/their communities in the factories we work with.

We hold our suppliers accountable in a range of areas including safety practices, legal compliance, labour and human rights, modern slavery, anti-bribery and environmental impact. Our mission is to know, trust and support our supply partners to make our impact on global supply chains positive.

Workwear Group, who owns Hard Yakka, achieves the highest workplace standards. New Zealand and Australian Standards Compliance AS/NZS ISO 9001:2015 Quality Management System.

CONTACT US

For further assistance, please contact your Sales Representative or contact our Customer Service on 0800 755 000.



Hard Yakka
A HISTORY OF HARD

WORKWEAR GROUP

16 Omega Street
Albany
Auckland, New Zealand

TELEPHONE
Customer Service 0800 755 000

Published 2018

© Hard Yakka